



FLEXIBLE PACKAGING

Flextra Fast™ SF6400/XR1400



Flextra Fast™ SF6400/XR1400 is a solventless adhesive system formulated to provide exceptional value, high performance, and broad regulatory clearance.

Flextra Fast™ SF6400/XR1400 provides superior bonding to a wide variety of substrates without the need to make modifications to existing equipment. This next generation innovation helps address emerging industry challenges such as high speed laminating and the need for sustainable packaging solutions.

FEATURES

- Successful on all common substrates
- High line speeds on difficult substrates such as barrier films
- Excellent long term adhesion to metal
- Significant bio renewable content
- Suitable for a variety of flexible food packaging applications — hot fill, boil-in-bag, and microwave reheat
- FDA 177.1395 condition of use B
- Good optical appearance, even at high running speeds
- Compatible with modern ink systems
- Excellent chemical and heat resistance

BENEFITS

- Eliminate/reduce ink smear
- Fast amine decay
- Easy processing and cleanup
- Easy to pump at room temperature
- Outstanding bond performance under high heat
- Long pot life
- Slit in 12 hours
- Pouch in 1-2 days

SAFETY AND PERFORMANCE

- Meets FDA requirements up to microwave reheat applications
- PAA compliant in 48 hours on most substrates
- Fast line speeds, greater than 1,300ft/min, depending on substrate composition
- Enables increased laminator productivity and lower total system cost

Product Resistance 1.2 pounds/ream, cured 7 days	
Lamination	Fill
PET / LDPE	Bleach
PET / LDPE	Spicy Brown Mustard
PET / LDPE	Hot Chili Sauce
PET / LDPE	Window Cleaner
PET / LDPE	Pure vanilla extract
PET / LDPE	Mineral Oil USP
PET / LDPE	Cayenne Pepper
PET / LDPE	Cloves
PET / LDPE	Catsup /Oil / Vinegar
Foil / LDPE	Catsup
Foil / LDPE	Hazelnut Coffee
Printed PET/ MPET/LDPE	Hazelnut Coffee
Printed PET/ MPET/LDPE	Cleaning Cloths
Printed PET/ MPET/LDPE	Lemon Furniture Wipes

CUSTOMER COMMITMENT

Our commitment to Flexible Packaging spans over 25 years and is now strengthened with our Nordmeccanica Super Combi 3000 Laminator. We are able to offer customers production scale trials with a high level of flexibility and customization.

- Full production size laminator
- Solvent-based, solvent-free and water-based laminating adhesives
- Primary and secondary in-line corona treatment
- Cure laminated rolls between 60 – 100 degrees Fahrenheit
- Operated by applications specialists with more than 25 years of experience
- Located at the Global H.B. Fuller Research, Development and Technical Service Center in St. Paul, Minnesota



ABOUT H.B. FULLER

For nearly 130 years, H.B. Fuller has been a leading global adhesives provider focusing on perfecting adhesives, sealants and other specialty chemical products to improve products and lives. H.B. Fuller's commitment to innovation brings together people, products and processes that answer and solve some of the world's biggest challenges. Our reliable, responsive service creates lasting, rewarding connections with customers in engineering, electronic and assembly materials, hygiene, construction, automotive, packaging and other consumer businesses. And our promise to our people connects them with opportunities to innovate and thrive. For more information, visit us at www.hbfuller.com and subscribe to our blog.



For more information about our company, visit www.hbfuller.com.

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IMPORTANT: The information contained herein is believed to be correct to the best of our knowledge. However the recommendations and suggestions herein are made without guarantee or representation as to results. It is the purchaser's responsibility to test and determine the suitability of the product for the purchaser's intended use and purpose. Purchaser assumes all risk and liability whatsoever regarding such suitability. Any product samples provided for testing are provided in accordance with standard limited warranties as stated on our technical data sheets.

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